

Work Order ID 64614

Thursday, December 09, 2010 10:25:29 AM



Page 1

Item ID: D206-642-114

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 12/9/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 1/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*011*Date: *12-9*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-114 CHG001

*8/10/02**4/10/31 BG 11-5-31*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

12/10/31

120

0.00



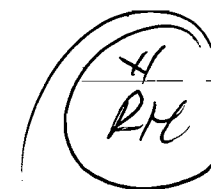
QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64614

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Page 2

Item ID: D206-642-114

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube RH

Start Date: 12/9/2010 Start Qty: 1.00

Required Date: 1/14/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD206-642-114

Location:

PPP Rev: *duff*

140

0.00



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

11/6/2

11/6/2

ME

11-06-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 64614

Parent Item: D206-642-114

Parent Item Name: Skidtube RH




Start Date: 12/9/2010

Required Date: 1/14/2011


Start Qty: 1.00

Required Qty: 1.00


Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-41A  Bolt		Purchased	No			110	Each	420.0000	8	8			

Location	Loc Qty	Loc Code
ST354	420	
112431	1	
114941	119	
115936	100	
116191	200	

AN4-6A  Bolt		Purchased	No			110	Each	1,238.000	12	12			
----------------------------------------------------------------------------------------------------	--	-----------	----	--	--	-----	------	-----------	----	----	--	--	--

Location	Loc Qty	Loc Code
ST356	1238	
112933	96	
113149	17	
115108	125	
115457	500	
115936	200	
116191	300	

AN4C5A  BOLT		Purchased	No			110	Each	451.0000	1	1			
------------------------------------------------------------------------------------------------------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST346	451	
110552	1	
112243	450	

~~114941~~ 115936

115936

112243

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 64614

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-7A Purchased No 110 Each 138.0000 8 8
Bolt

Location Loc Qty Loc Code

ST337 138
113149 100
115936 38

AN6-44A Purchased No 110 Each 55.0000 2 2
Bolt

Location Loc Qty Loc Code

ST344 55
110372 55

AN960C416 NAS1149C0463 Purchased No 110 Each 29.0000 1 1
washer

Location Loc Qty Loc Code

ST346 29
100993 29

AN960JD10 NAS1149D0363J Purchased No 110 Each 8.0000 8 8
Washer

Location Loc Qty Loc Code

ST 6
107715 6
ST335 2
105792 2

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 64614

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 - NAS1149D0463J Purchased No

110 Each

30.0000

24

24



Washer

117291

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

AN960JD516 - NAS1149D0563J Purchased No

110 Each

34.0000

8

8



Washer

117291

Location

Loc Qty

Loc Code

ST

34

103694

18

107534

12

109287

4

AN960JD616 - NAS1149D0663J Purchased No

110 Each

0.0000

4

4



Washer

117291

D206-642-151 Manufactured No

110 Each

0.0000

1

1



Replacement Skidtube

D206-651-041 Manufactured No

110 Each

25.0000

1

1



206A/B GHW

64612

Location

Loc Qty

Loc Code

FG120

25

43839

6

46160

19

43839

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 64614

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110

Each

59.0000

16

16



Bushing



67786

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

44

31985

44

ST020

15

61645

1

63991

14

D2661-2

Manufactured No

110

Each

18.0000

2

2



Saddle, RH Fwd Aft Out 206



[Handwritten signature] 11/10/31

Location

Loc Qty

Loc Code

ST435

3

10015

1

10016

1

10475

2

10476

1

6934

2

7146

1

7159

4

7337

1

9913

1

9915

3

9916

1

6934

~~9915~~

9

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 64614

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

D2662-2

Manufactured No

110 Each

23.0000

2

2



Saddle, RH In 206



[Handwritten signature]

Location

Loc Qty

Loc Code

ST435

6

10022

1

11028

4

48514

6

6946

2

7374

3

8430

1

8767

1

9042

3

9043

2

48514

D2712

Manufactured No

110 Each

218.0000

10

10



Set Screw



63710

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

50

29962

50

ST022

168

61331

168

D2884

Manufactured No

110 Each

44.0000

2

2



Saddle Spacer



[Handwritten signature]

Location

Loc Qty

Loc Code

FG

10

29453

10

ST028

34

52302

34

52302

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Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 64614

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

D2885
Saddle Spacer

Manufactured No

110 Each

63.0000

2

Location

Loc Qty

Loc Code

FG

10

29199

10

ST028

53

52303

53

Manufactured No

110 Each

27.0000

1

Location

Loc Qty

Loc Code

ST420

19

62961

19

ST473

8

51586

1

53446

7

Purchased No

110 Each

1,213.000

8

MS21042L3
Nut

Location

Loc Qty

Loc Code

ST300

1213

114784

217

115835

996

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Thursday, December 09, 2010 10:25:35 AM

Work Order ID: 64614

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 12/9/2010

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

4,700.000

12

12



Nut



116823

[Signature]

Location

Loc Qty

Loc Code

ST300

4700

1123143

2

115589

98

115621

1100

116188

3500

MS21042L6

Purchased

No

110

Each

126.0000

2

2



Nut



1117343

[Signature]

Location

Loc Qty

Loc Code

ST300

126

111578

4

114495

1

115300

71

116102

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

Item	Qty -113	Qty -114	Qty -151	Qty -149	Part Number	Description
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
			1	X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG ⁽¹⁾
2B			6		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		AN980JD10L	* WASHER ⁽¹⁾
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	* BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			AN960JD10	WASHER
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			AN960JD516	WASHER
16	12	12			AN4-6A	* BOLT
17	24	24			AN960JD416	WASHER
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A				1	D3805-041	FWD WEARPLATE ASSY
21A				1	D3807-1	* GASKET ⁽³⁾
22A				1	D3805-045	AFT WEARPLATE ASSY
23A				1	D3807-5	* GASKET ⁽⁴⁾
26A				7	AN3-37A	BOLT
26B				7	AN960JD10	WASHER
26C				7	MS21042-3	NUT (OR MS21042L3)
26D				14	D3873-1	BUSHING
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			AN960JD616	WASHER
34	1	1			AN4C5A	BOLT
35	1	1			AN960C416	WASHER
36	1	1			D3413-1	RING
37	10	10			D2712	* SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS⁽³⁾ DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE⁽⁴⁾ DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE

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Revision: N
Date: 09.09.09

